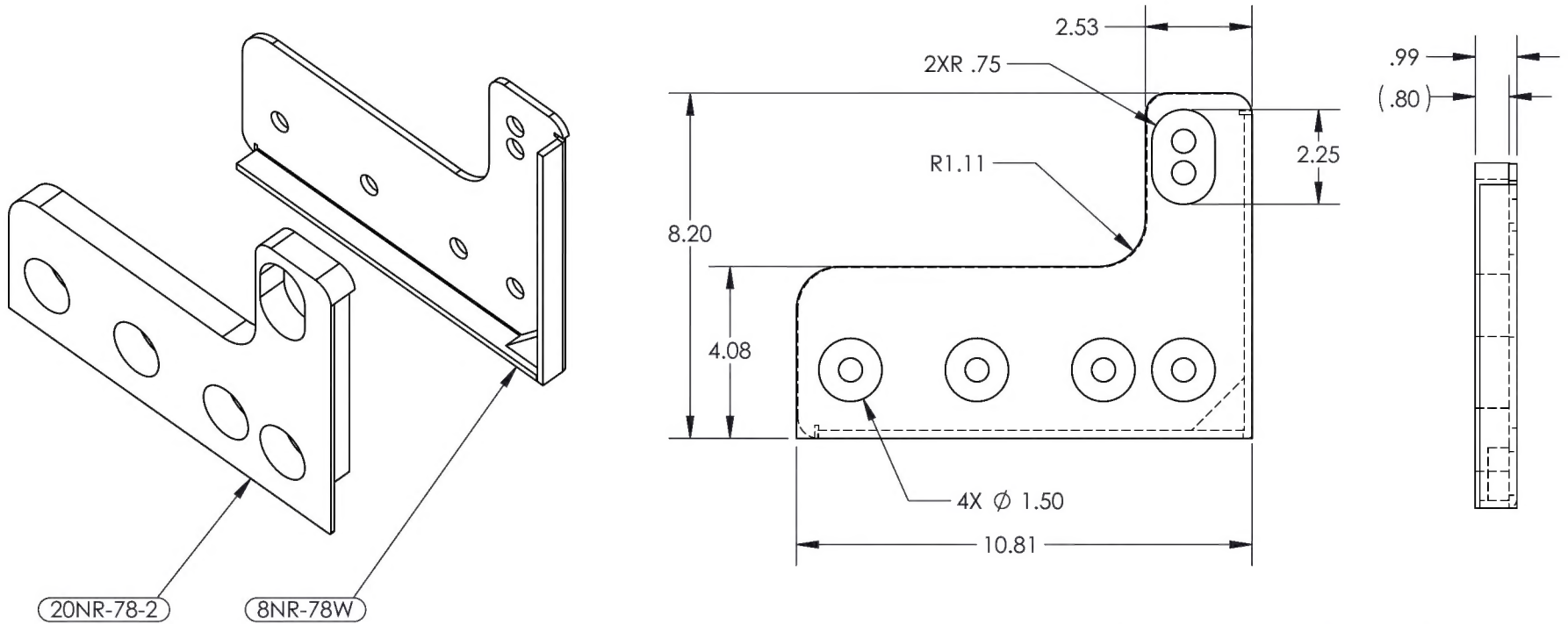


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	AS DRAWN BY APICAL	7/17/2013		



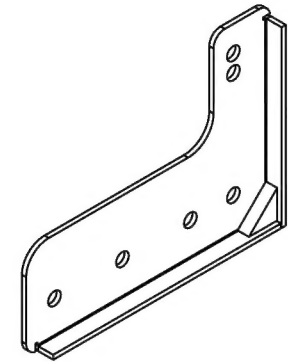
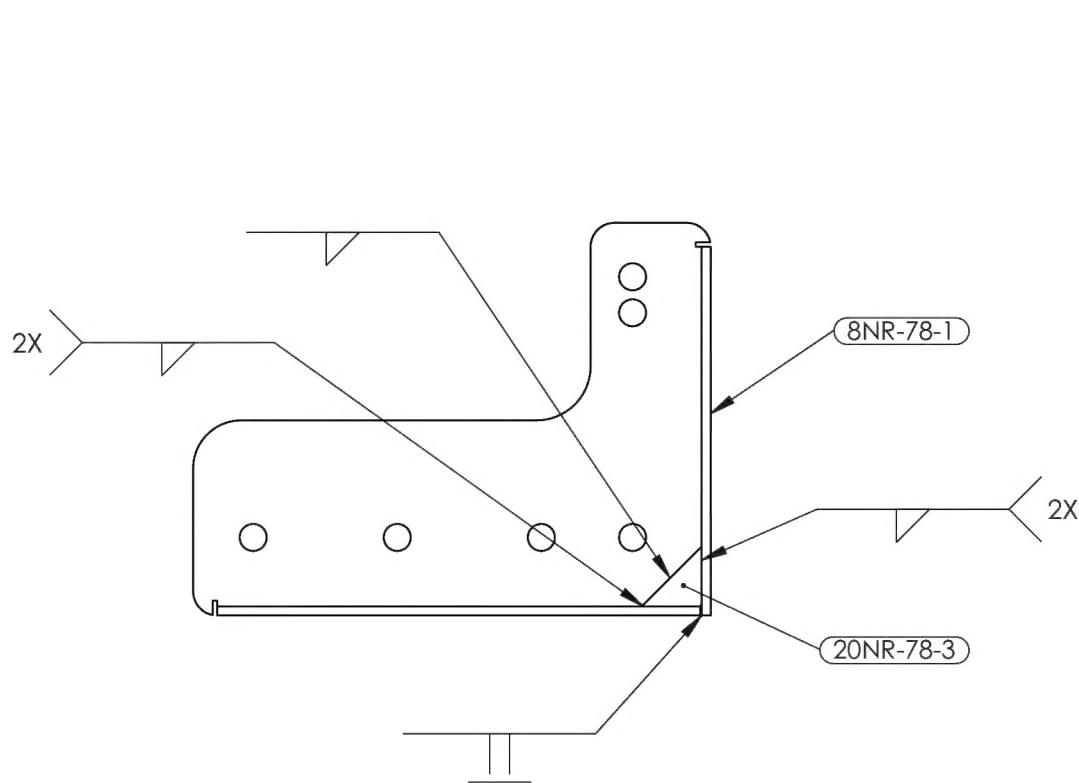
1. PRIME BACKSIDE OF 8NR-78-1 CARDINAL 4860-50 PRETREATMENT PRIMER, IAW MIL-P-23377J TYPE 1 CLASS N

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		8NR-78W	1	WELDMENT			2
	1		8NR-78-1		PROTECTOR PLATE SHEET	5/16 H.R. PLATE	5/16 X 9-1/8 X 11-5/8	3
	1		20NR-78-3		PROTECTOR STIFFNER	1018	1/2 X 1-3/8 X 1-3/8	4
			20NR-78-2	1	URETHANE FILL	URETHANE	BC RUBBER SUPPLY LTD.	1
	ASSY/ 8NR-78W							

RED BARN MACHINE	
TITLE RH PROTECTOR PLATE ASSY	
DWG NO. 8NR-78	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: APICAL
.XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i>
FRACTIONS ± 1/32 ANGLES ± 5°	HEAT TREAT
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:4	USED ON MODEL
DATE 4/14/2009	SHEET 1 OF 3


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8NR-78W

WELDMENT

 RED BARN MACHINE	
TITLE RH PROTECTOR PLATE ASSY	
DWG NO. 8NR-78W	REV 1
MAT'L	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 4/14/2009
SHEET 2 OF 3	

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1	AS DRAWN BY APICAL	7/17/2013	CFS	

